

Employing wave variables for coordinated control of robots with distributed control architecture

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Abstract—By controlling complex robotic systems one often has to cope with the situation that different sub-systems are interfaced and controlled by different computers. In this paper the problem of coordinated control of such a system with distributed control structure is addressed. In particular one must handle the transmission delays in the communication between the different computers, which can be considered small but not negligible, since also small delays in the transmission of power variables violate the passivity and therefore may lead to instability. In this paper the wave variables concept is applied to handle the delays and is used in combination with a virtual inertia for designing a Cartesian compliance controller. Therefore, in particular the steady state properties of the wave variable based communication is of interest and leads for the case of small delays to the analogy with a flexible joint robot. In a second step the virtual inertia is eliminated in order to approximate the desired closed loop behavior better. Finally, some simple planar simulations are presented which validate the proposed approach.

I. INTRODUCTION

For the design of real-time controllers one usually assumes that all the control algorithms can be implemented in one computer. If the computation is sufficiently fast such that the used sampling rates are much faster than the relevant modes of the system, one can design the controller as a continuous system and can ignore the time-discrete nature of the controller implementation in practice.

But in reality one often has to cope with the situation that some sub-systems are interfaced and controlled by different computers (Figure 1). One example would be a humanoid robot in which the upper body is controlled by one computer and the lower body is controlled by a second computer. As a second common example one can think of a mobile manipulator in which the robotic arm is controlled by one computer while the mobile part is controlled by a second one. For designing a coordinated control law one then has to establish some kind of communication between the different computers which consequently introduces small time delays in the control system. If the communication is designed with care these delays should be quite small, i.e. in the range of a few *ms*, and can be considered as constant. But since a delay jeopardized the passivity of the sub-systems, also small delays may lead to instability and should be considered by the control engineer [1].

The effect of time delay has extensively been studied in the realm of teleoperation, where one has two robots, a master and a slave, and the goal is to control the slave robot

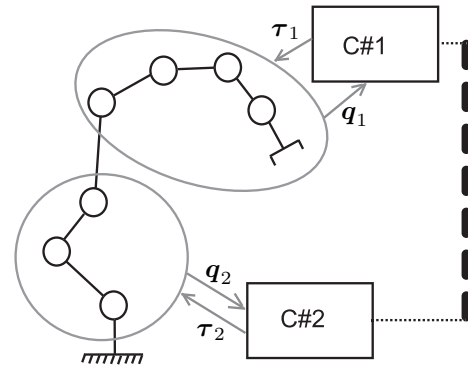


Fig. 1. Considered control architecture: Two computers C#1 and C#2 are interfaced with different subsystems.

remotely via the master [2]. Scattering approaches allow to incorporate the time delay in a passivity based analysis [3], [4]. This lead to the concept of wave variables which have been introduced by Niemeyer and Slotine [5], [6]. Extensions to variable delays are treated in [7]. Another connection between teleoperation and passivity is given in [8], [9] in which the "Time Domain Passivity Control" from Hannaford and Ryu [10] is applied.

In the robotics literature on decentralized control of multiple manipulators [11], [12] on the other hand the issues of time delay are often neglected.

In this paper we show how to apply the wave variables concept in the design of a coordinated control law for a system with distributed architecture. The wave variables approach has been chosen because of its close relation to passivity for constant time delay. This allows to design the complete closed loop system based on a passivity based approach which guarantees advantageous robustness properties with respect to a large class of model uncertainties.

The motivation of this work is an application for a robotic wheelchair robot. For this robot the mobile part including an articulated seat will be interfaced to one real-time computer and an on-board arm will be controlled by a second real-time computer.

The paper is organized as follows. In Section II we first formulate the considered control problem. Then, after presenting the main design idea in Section III a short review of the wave variables concept is given in Section IV. The controller design using a virtual inertia and the analogy to

the dynamics of a flexible joint robot is presented in Section V. In Section VI it will be shown how to the additional virtual inertia can be avoided. Some simulation results are presented in Section VII. Finally, Section VIII concludes the paper with a short summary.

II. PROBLEM FORMULATION

The general model of a robot with n joints can be written in the form

$$\mathbf{M}(\mathbf{q})\ddot{\mathbf{q}} + \mathbf{h}(\mathbf{q}, \dot{\mathbf{q}}) + \mathbf{g}(\mathbf{q}) = \boldsymbol{\tau}_c + \boldsymbol{\tau}_{ext}, \quad (1)$$

with the generalized coordinates denoted as $\mathbf{q} \in \mathbb{R}^n$. The matrix $\mathbf{M}(\mathbf{q}) \in \mathbb{R}^{n \times n}$ is the symmetric and positive definite inertia matrix, $\mathbf{h}(\mathbf{q}, \dot{\mathbf{q}})$ contains the centrifugal and Coriolis forces, and $\mathbf{g}(\mathbf{q})$ represents the gravity torques which are related to the gravity potential $V_g(\mathbf{q})$ via $\mathbf{g}(\mathbf{q}) = (\partial V_g(\mathbf{q})/\partial \mathbf{q})^T$. The control torques are given by $\boldsymbol{\tau}_c$, while $\boldsymbol{\tau}_{ext}$ contains external forces and torques between the robot and the environment. Notice that motor friction is not explicitly considered in this work. However, in practice an additional friction compensation in the control action clearly will improve the performance.

In this paper we assume a distributed control architecture using two computers C#1 and C#2 which are associated with two sub-systems of the robot, see Fig. (1). We assume that on each computer we can measure a subset $\mathbf{q}_1 \in \mathbb{R}^{n_1}$ and $\mathbf{q}_2 \in \mathbb{R}^{n_2}$ of the $n = n_1 + n_2$ coordinates $\mathbf{q} = (\mathbf{q}_1^T, \mathbf{q}_2^T)^T$. Accordingly, the control torques are split up into $\boldsymbol{\tau}_1 \in \mathbb{R}^{n_1}$ and $\boldsymbol{\tau}_2 \in \mathbb{R}^{n_2}$, i.e. $\boldsymbol{\tau}_c = (\boldsymbol{\tau}_1^T, \boldsymbol{\tau}_2^T)^T$. Any feedback path of the joint angles \mathbf{q}_2 to the joint torque $\boldsymbol{\tau}_1$, as well as feedback from \mathbf{q}_1 to $\boldsymbol{\tau}_2$, will be affected by the constant communication delay T_d between the two computers.

As a control problem we consider the achievement of a desired Cartesian compliance behavior. Therefore, we define some Cartesian coordinates describing the pose of the end-effector via

$$\mathbf{r} = \mathbf{f}(\mathbf{q}_1, \mathbf{q}_2) \in \mathbb{R}^6. \quad (2)$$

The Jacobian matrix of the forward kinematics map with respect to \mathbf{q}_1 and \mathbf{q}_2 will be denoted by $\mathbf{J}(\mathbf{q}_1, \mathbf{q}_2) = [\partial(\mathbf{f}(\mathbf{q}_1, \mathbf{q}_2))/\partial \mathbf{q}_1 \quad \partial(\mathbf{f}(\mathbf{q}_1, \mathbf{q}_2))/\partial \mathbf{q}_2]$. The desired compliance shall be given by a symmetric and positive definite stiffness matrix $\mathbf{K}_d \in \mathbb{R}^{6 \times 6}$, a positive definite Cartesian damping matrix $\mathbf{D}_d \in \mathbb{R}^{6 \times 6}$, and by a virtual equilibrium pose $\mathbf{r}_d \in \mathbb{R}^6$.

By neglecting the time delay in the data transfer between the computers C#1 and C#2 one could implement a compliance controller in a straight-forward way as

$$\begin{aligned} \boldsymbol{\tau}_c &= \begin{pmatrix} \boldsymbol{\tau}_1 \\ \boldsymbol{\tau}_2 \end{pmatrix} = \mathbf{g}(\mathbf{q}) - \mathbf{D}(\mathbf{q}_1, \mathbf{q}_2)\dot{\mathbf{q}} + \quad (3) \\ &\quad \mathbf{J}(\mathbf{q}_1, \mathbf{q}_2)^T \mathbf{K}_d (\mathbf{r}_d - \mathbf{f}(\mathbf{q}_1, \mathbf{q}_2)), \\ \mathbf{D}(\mathbf{q}_1, \mathbf{q}_2) &:= \mathbf{J}(\mathbf{q}_1, \mathbf{q}_2)^T \mathbf{D}_d \mathbf{J}(\mathbf{q}_1, \mathbf{q}_2) \end{aligned}$$

In the considered case with distributed control architecture the delay may be considered as small but not negligible and, thus, the control law (3) can not be implemented in the present form.

III. BASIC DESIGN IDEA

In order to design a compliance controller similar to (3) for a system with distributed control architecture, we propose a procedure as follows:

1.) Introduce some "virtual" generalized coordinates $\mathbf{q}_v \in \mathbb{R}^{n_2}$ according to a simple second order dynamics of the form

$$\mathbf{M}_v \ddot{\mathbf{q}}_v = \boldsymbol{\tau}_{v,1} - \boldsymbol{\tau}_{v,2}, \quad (4)$$

with a virtual inertia matrix $\mathbf{M}_v \in \mathbb{R}^{n_2 \times n_2}$ and two virtual input torques $\boldsymbol{\tau}_{v,1} \in \mathbb{R}^{n_2}$ and¹ $\boldsymbol{\tau}_{v,2} \in \mathbb{R}^{n_2}$. This dynamics is to be implemented on computer C#1.

2.) Design a controller for $\boldsymbol{\tau}_2$ and $\boldsymbol{\tau}_{v,2}$ which makes the virtual coordinates \mathbf{q}_v and the real coordinates \mathbf{q}_2 follow each other as good as possible under consideration of the communication delay between the computers C#1 and C#2.

3.) Design a compliance control law, to be implemented on computer C#1 via $\boldsymbol{\tau}_1$ and $\boldsymbol{\tau}_{v,1}$, based on the coordinates $\mathbf{q}_1(t)$ and $\mathbf{q}_v(t)$ instead of using $\mathbf{q}_1(t)$ and the delayed variables $\mathbf{q}_2(t - T_d)$.

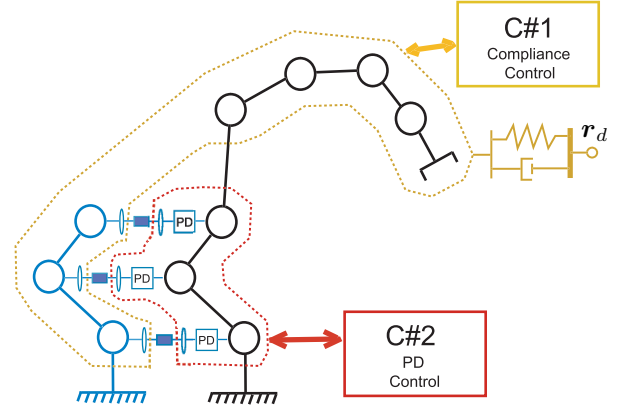


Fig. 2. Considered control approach: The system is augmented by virtual coordinates \mathbf{q}_v which are coupled to the coordinates \mathbf{q}_2 by means of a teleoperation controller. The Cartesian compliance is then realized on C#1 without direct feedback of \mathbf{q}_2 .

The whole procedure is illustrated in Figure 2. The idea behind introducing additional virtual coordinates \mathbf{q}_v (and their dynamics (4)) in step 1 is that these coordinates shall serve as a "substitute" for the coordinates \mathbf{q}_2 in the computation of the compliance control law implemented on computer C#1 (step 3). Moreover, the second order dynamics (4) allows for a simple physical interpretation in terms of a mechanical system which will facilitate the design of the compliance controller in section V by utilizing an analogy with another type of underactuated mechanical systems. However, in section VI it will be shown that the introduction of these additional dynamics is not strictly necessary and can indeed be avoided in a modified controller design.

With regard to the stability properties of the closed loop system all the controller parts will be designed by utilizing

¹The negative sign for $\boldsymbol{\tau}_{v,2}$ was chosen at this point such that the presentation in section IV fits better to the usual sign convention for two-ports in the teleoperation literature.

passivity based control approaches. This facilitates the interconnection of the controllers from step 2 and step 3 in a robust way.

IV. WAVE VARIABLES

In this section we briefly review the concept of wave variables as it was introduced and discussed in [5], [6]. In teleoperation one has to cope with transmission delays between a master and a slave robot. These delays obstruct the application of passivity based control approaches and must be treated carefully. Based on the scattering approach it was shown in [5] that one can transform the input and output variables force and velocity, which are related to physical power, into another set of variables which describe the power flow in and out of the system.

The notation of *passivity* as used in nonlinear control theory is related to an input and an output of the system². Let us assume that we have a system which is passive with respect to some input forces \mathbf{F} and collocated output velocities $\dot{\mathbf{x}}$ such that the physical energy stored in the system can be considered as the storage function [13]. Then, the wave variables are defined by

$$\mathbf{u} = \frac{b\dot{\mathbf{x}} + \mathbf{F}}{\sqrt{2b}}, \quad (5)$$

$$\mathbf{v} = \frac{b\dot{\mathbf{x}} - \mathbf{F}}{\sqrt{2b}}, \quad (6)$$

where the scalar parameter $b > 0$ is the so-called wave impedance [6]. In the new coordinates the physical power is given by $P = \mathbf{F}^T \dot{\mathbf{x}} = \frac{1}{2} \mathbf{u}^T \mathbf{u} - \frac{1}{2} \mathbf{v}^T \mathbf{v}$, from which one can see that the terms $\frac{1}{2} \mathbf{u}^T \mathbf{u}$ and $\frac{1}{2} \mathbf{v}^T \mathbf{v}$ correspond to the ingoing and outgoing power. The inverse mapping, i.e. the computation of the power variables from the wave variables can be performed by

$$\dot{\mathbf{x}} = \frac{1}{\sqrt{2b}}(\mathbf{u} + \mathbf{v}), \quad (7)$$

$$\mathbf{F} = \sqrt{\frac{b}{2}}(\mathbf{u} - \mathbf{v}). \quad (8)$$

The use of wave variables for teleoperation originates from the fact that by using these transformations time delay becomes a passive operation, i.e. the 2-port block depicted in Figure 3 is passive. By connecting this "passivated" transmission delay with passive systems on the right and left handed side one thus automatically achieves a passive closed loop dynamics.

Besides the passivity property, two other advantageous properties of the wave variable based communication will be important in the following. Firstly, it does not assume impedance or admittance causality on either sides of the transmission line and thus is compatible with both force and position controllers. Secondly, in steady state, i.e. with zero velocities and the forces equal on both sides of the transmission, the wave communication behaves statically like

²A system $\dot{\mathbf{z}} = \mathbf{f}(\mathbf{z}, \mathbf{u})$ with input \mathbf{u} and output \mathbf{y} is said to be passive if there exists a non-negative function $S(\mathbf{z})$, the so-called *storage function*, such that $S(\mathbf{z}(t)) - S(\mathbf{z}(0)) \leq \int_0^t \mathbf{y}(s)^T \mathbf{u}(s) ds$ holds for all $t > 0$ [13].

a spring with stiffness $K_t = \frac{b}{T_d}$ such that for small delays the communication looks like a rigid connection [6]. Clearly, this physical analogy to the behavior of a spring holds only in the sense of a steady state result as pointed out by Niemeyer in [6]. Furthermore, a more detailed analysis reveals that the wave communication also takes characteristics of an inertia $M_t = bT_d$ in certain situations [14]. Therefore, the above analogy with a static spring should not be used as the only design criterion for choosing b .

Step 2 from Section III, i.e. the coupling of the virtual coordinates \mathbf{q}_v and the coordinates \mathbf{q}_2 , can then be solved by applying the "basic wave teleoperator" from [6]. Therefore, τ_2 is chosen as a PD controller of the form

$$\tau_2 = -\mathbf{K}(\mathbf{q}_2 - \mathbf{q}_{2,d}) - \mathbf{B}(\dot{\mathbf{q}}_2 - \dot{\mathbf{q}}_{2,d}), \quad (9)$$

where $\dot{\mathbf{q}}_{2,d}$ is the output of the wave transmission and can be derived via (5) and (9) as

$$\dot{\mathbf{q}}_{2,d} = (b + \mathbf{B})^{-1} \left(\sqrt{2b} \mathbf{u}_2 + \mathbf{B} \dot{\mathbf{q}}_2 + \mathbf{K}(\mathbf{q}_2 - \mathbf{q}_{2,d}) \right). \quad (10)$$

According to (6) the virtual control input $\tau_{v,2}$ is given by

$$\tau_{v,2} = b\dot{\mathbf{q}}_v - \sqrt{2b} \mathbf{v}_v \quad (11)$$

and the transmitted wave signals $\mathbf{u}_2(t) = \mathbf{u}_v(t - T_d)$ and $\mathbf{v}_2(t) = \mathbf{v}_v(t - T_d)$ are computed based on (5) and (6) via

$$\mathbf{u}_v = (b\dot{\mathbf{q}}_v + \tau_{v,2})/\sqrt{2b}, \quad (12)$$

$$\mathbf{v}_2 = (b\dot{\mathbf{q}}_2 - \tau_2)/\sqrt{2b}. \quad (13)$$

In the telerobotic literature it is well known that the integration of $\dot{\mathbf{q}}_{2,d}$ may lead to position drift due to numerical errors. Due to lack of space these issues are not discussed in detail in this paper. Instead the reader may refer to [6] for some extensions of the basic wave teleoperator by which one can counteract the numerical drift.

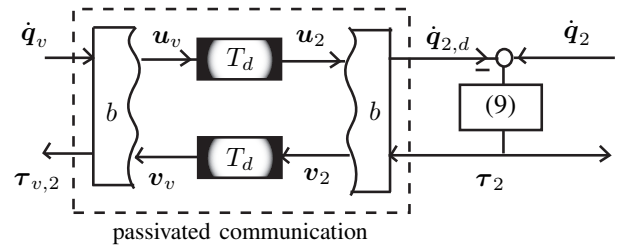


Fig. 3. Basic wave teleoperator consisting of the passivated communication as well as a PD controller for coupling the coordinates on both sides of the transmission.

V. COMPLIANCE CONTROL

In this section a Cartesian compliance controller (to be implemented on computer C#1) is designed which assumes that the virtual coordinates \mathbf{q}_v and the physical coordinates \mathbf{q}_2 are coupled via the basic wave teleoperator from Figure 3. The design approach will aim at a passive controller, which does not require delayed feedback of \mathbf{q}_2 , but can be implemented via feedback of \mathbf{q}_1 and \mathbf{q}_v only. The system structure for this situation is shown in Figure 4.

B. Controller formulation

The gravity compensation of the last sub-section is then augmented by a Cartesian stiffness and damping term which is evaluated by simply replacing q_2 by q_v in (3). This results in the control law for τ_1 and $\tau_{v,1}$:

$$\begin{aligned} \begin{pmatrix} \tau_1 \\ \tau_{v,1} \end{pmatrix} &= \bar{g}(q_1, q_v) - D(q_1, q_v) \begin{pmatrix} \dot{q}_1 \\ \dot{q}_v \end{pmatrix} + \\ & \quad J(q_1, q_v)^T K_d (r_d - f(q_1, q_v)), \\ D(q_1, q_v) &:= J(q_1, q_v)^T D_d J(q_1, q_v) \end{aligned} \quad (20)$$

Finally, let us summarize the complete control law. On computer C#1 one must implement the virtual dynamics (4), the feedback laws (11) and (20), as well as the computation of the wave signal (12) which is transmitted to computer C#2. On computer C#2 one must implement (10), the PD control law (9), as well as the computation of the wave signal (13) which is transmitted to computer C#1.

Notice that all the controller parts shown in Figure 4 have been designed as passive subsystems. Therefore, also the passivity of their interconnection is assured which guarantees robust interaction with unknown passive environments.

In order to get a good approximation of (3) for small time delays one should choose a small virtual inertia M_v and a high PD gain K . The parameters b and B give additional freedom for adjusting the damping. However, one important remark must be made about the resulting Cartesian stiffness. By considering the control law (20) one implements a Cartesian spring with stiffness K_d in series to the joint level spring K_c . The achieved Cartesian stiffness K_{ext} as seen from the tip of the robot is locally given by

$$K_{ext} = \left(K_d^{-1} + J(q_1, q_2) \begin{bmatrix} 0 & 0 \\ 0 & K_c^{-1} \end{bmatrix} J(q_1, q_2)^T \right)^{-1} \quad (21)$$

instead. However, (21) clearly can be utilized in the design of K_d according to some desired external stiffness K_{ext} . The introduction of the virtual inertia M_v allows to give a simple physical analogy for small delays between the application of the basic wave teleoperator and the physical spring of a flexible joint robot. This was the main design idea followed in the controller design so far. However, the inertia also affects the closed loop dynamics. In the next section it will therefore be shown how this additional virtual inertia can be avoided.

VI. ELIMINATION OF THE VIRTUAL INERTIA

The idea how to eliminate the virtual inertia from the presented control concept emerges from the fact that the wave-based communication a priori does not assume impedance or admittance causality on either sides of the transmission. In the previous approach (Figure 2) the wave-based communication gives at the power port on the left hand side the torque $\tau_{v,2}$ as an output which is applied to the virtual inertia, while the velocity of the virtual coordinates \dot{q}_v is the corresponding input. In the following we revert this scheme in order to connect the compliance controller from (20) directly to the wave-based communication (see Figure 5).

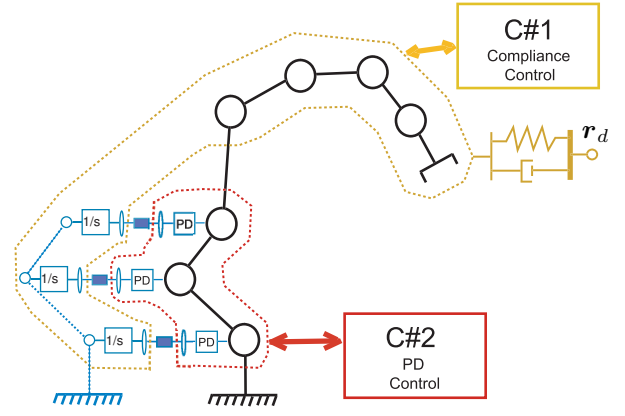


Fig. 5. Modified control approach: By changing the causality for the port on the left hand side of the wave communication the virtual inertia can be avoided.

From (6) applied to the power port on the left hand side of the wave-based communication in Figure 3, i.e. with $u \hat{=} \dot{q}_v$ and $F \hat{=} \tau_{v,2}$, we get

$$b\dot{q}_v = \sqrt{2}bv_v + \tau_{v,2} \quad (22)$$

Furthermore, since we want to eliminate the virtual inertia, we set $\tau_{v,2} = \tau_{v,1}$ (cf. (4)). Using (20) and the abbreviations⁵

$$\begin{aligned} \bar{g}_1 &:= g_1(q_1, \bar{q}_2(q_1, q_v)), \\ \bar{g}_2 &:= g_2(q_1, \bar{q}_2(q_1, q_v)), \\ \bar{f} &:= f(q_1, q_v), \\ \bar{J}_1 &:= \frac{\partial f(q_1, q_v)}{\partial q_1}, \\ \bar{J}_2 &:= \frac{\partial f(q_1, q_v)}{\partial q_v}, \\ \bar{D}_{11} &:= \bar{J}_1^T D_d \bar{J}_1, \\ \bar{D}_{12} &:= \bar{J}_1^T D_d \bar{J}_2, \\ \bar{D}_{21} &:= \bar{J}_2^T D_d \bar{J}_1, \\ \bar{D}_{22} &:= \bar{J}_2^T D_d \bar{J}_2, \end{aligned}$$

we get

$$\tau_1 = \bar{g}_1 + \bar{J}_1^T K_d (r_d - \bar{f}) - \bar{D}_{11} \dot{q}_1 - \bar{D}_{12} \dot{q}_v, \quad (23)$$

$$\tau_{v,2} = \bar{g}_2 + \bar{J}_2^T K_d (r_d - \bar{f}) - \bar{D}_{21} \dot{q}_1 - \bar{D}_{22} \dot{q}_v. \quad (24)$$

From (22) and (24) we finally get

$$\dot{q}_v = (b + \bar{D}_{22})^{-1} \left(\sqrt{2}bv_v + \bar{g}_2 + \bar{J}_2^T K_d (r_d - \bar{f}) - \bar{D}_{21} \dot{q}_1 \right). \quad (25)$$

Instead of using the second order integration from (4) we thus integrate (25) and implement the control law (23)-(24) to get τ_1 and $\tau_{v,1} = \tau_{v,2}$. Apart from these changes the controller is the same as the one discussed in the last section.

Notice that the closed loop system still consists of a feedback interconnection of passive sub-systems and thus the overall

⁵suppressing dependence on q_1 and q_v for better readability

system will be passive. The only change between the previous controller and the modified one is that the inertia M_v has been eliminated by changing the causality for the port on the left hand side of the wave-based communication.

VII. SIMULATION

In order to evaluate the proposed method for applying the wave variables concept to the control of a robot with distributed control structure, a simple planar simulation of a three degrees-of-freedom robot is presented. Figure 6 shows a sketch of the simulated model in the starting configuration for the simulations. It is assumed that the computer C#1 is interfaced to the upper two joints while the lower joint is interfaced to a different computer C#2.

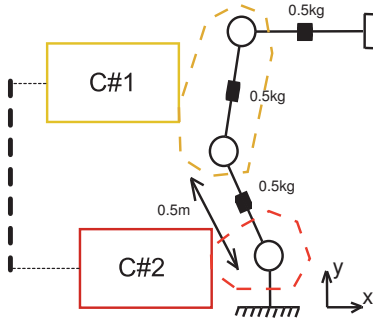


Fig. 6. Simple planar simulation model with 3 degrees-of-freedom. The computer C#1 is interfaced to the upper two joints and the computer C#2 is interfaced to the lower two joints.

As Cartesian coordinates the end-effector position and orientation are chosen. The desired Cartesian stiffness matrix used in the controller K_d has been chosen as a diagonal matrix with values of $1000N/m$ for the translational components and $100Nm/rad$ for the orientation. Notice that K_d is related to the effective stiffness at the end-effector via equation (21). The damping was also chosen as a diagonal matrix with $100Ns/m$ and $10Nms/rad$ for the translational and rotational components, respectively. In the simulations the response for a stepwise command of $10cm$ in x -direction is evaluated. All controllers were implemented with a high sampling rate of $0.1ms$ in order to avoid numerical errors in the velocity integration.

As a reference for the controllers from Section V and Section VI the control law (3) has been simulated for a system without communication delays. The corresponding step response of the Cartesian error is shown in Figure 7. Since the compliance control law (3) implements stiffness and damping without inertia decoupling one also sees some transient error for the translation in y -direction and for the orientation.

Then, a simulation of the same control law but with a communication delay of $T_d = 6ms$ has been performed. For this communication delay the original control law (3) led to an unstable behavior as can be seen in Figure 3.

Next, the control law described in the sections IV and V is evaluated for the same situation. The wave impedance was

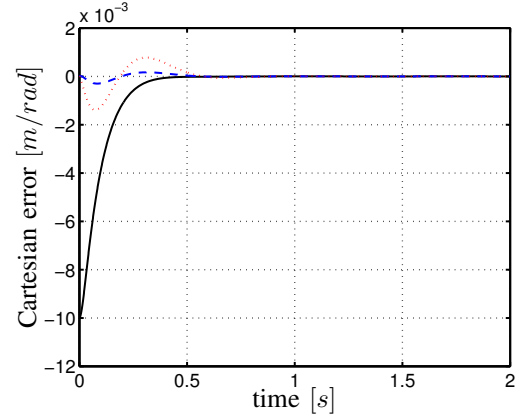


Fig. 7. Cartesian error of the reference controller (3) for a system without communication delay. The solid black and dashed blue line show the translational error in x - and y -direction $[m]$, while the dotted red line shows the orientation error $[rad]$.

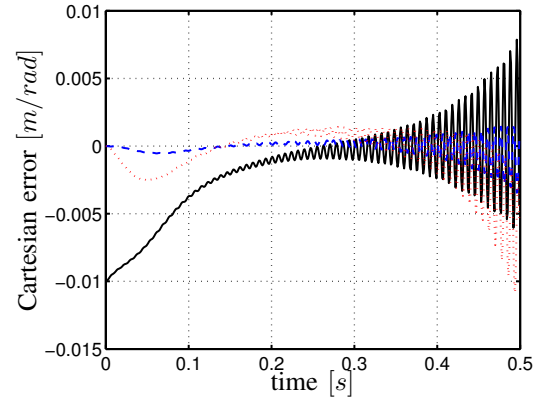


Fig. 8. Cartesian error of the reference controller (3) for a system with a communication delay of $T_d = 6ms$. The simulation was stopped after $0.5s$. The solid black and dashed blue line show the translational error in x - and y -direction $[m]$, while the dotted red line shows the orientation error $[rad]$.

chosen as $b = 10Nms/rad$. Therefore, the virtual stiffness of the transmission is given by $K_t = b/T_d = 1667Nm/rad$. Notice that by choosing b one has to make a compromise between the desire for a large "stiffness" K_t and a small "inertia" M_t of the wave communication. For the PD controller of the wave teleoperator values of $K = 1000Nm/rad$ and $B = 40Nms/rad$ have been chosen. For this setting two simulations with different values for the virtual inertia have been performed. First, a simulation with a small value of $M_v = 0.1Nms^2/rad$ is shown in Figure 9. One can see that the system with wave communication now converges and does not become unstable. However, the dynamical response is of course not exactly the same as in Figure 7 due to the communication delay.

Next, the effect of the virtual inertia M_v on the closed loop dynamics shall be observed. Therefore, the same simulation was repeated with a large value of $M_v = 1Nms^2/rad$ for the virtual inertia. The result can be seen in Figure 10. A larger virtual inertia considerably influences the closed loop

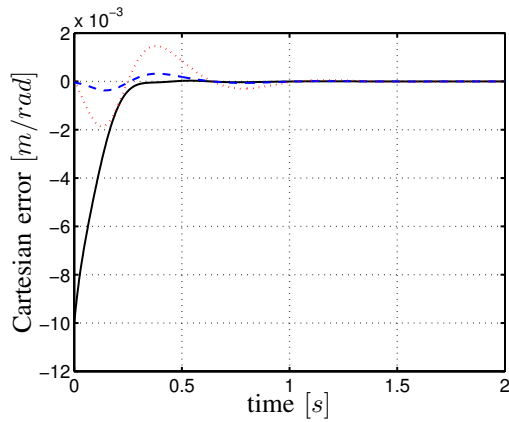


Fig. 9. Cartesian error $\mathbf{r}_d - \mathbf{f}(\mathbf{q}_1, \bar{\mathbf{q}}_2(\mathbf{q}_1, \mathbf{q}_v))$ of the controller (20) from Section V for a system with a communication delay of $T_d = 6ms$ and the virtual inertia set to a small value of $0.1Nm s^2/rad$. The solid black and dashed blue line show the translational error in x - and y -direction [m], while the dotted red line shows the orientation error [rad].

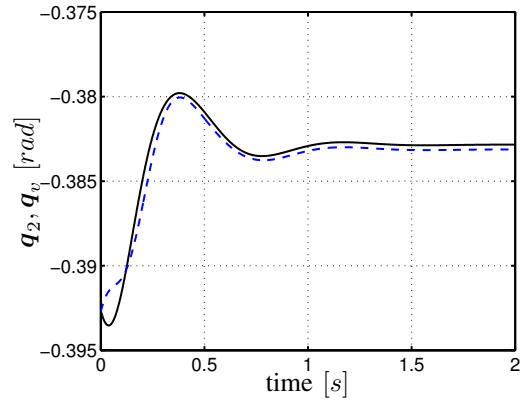


Fig. 11. Real joint angle \mathbf{q}_2 (black solid) and the virtual joint angle \mathbf{q}_v (blue dashed) computed at the computer C#1 for the controller (20) from Section V for a system with a communication delay of $T_d = 6ms$ and the virtual inertia set to a small value of $0.1Nm s^2/rad$.

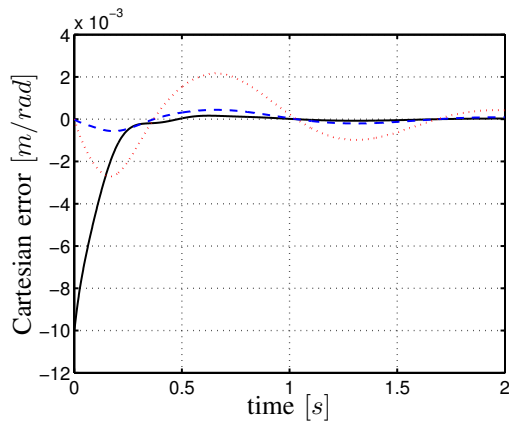


Fig. 10. Cartesian error $\mathbf{r}_d - \mathbf{f}(\mathbf{q}_1, \bar{\mathbf{q}}_2(\mathbf{q}_1, \mathbf{q}_v))$ of the controller (20) from Section V for a system with a communication delay of $T_d = 6ms$ and the virtual inertia set to a large value of $1Nm s^2/rad$. The solid black and dashed blue line show the translational error in x - and y -direction [m], while the dotted red line shows the orientation error [rad].

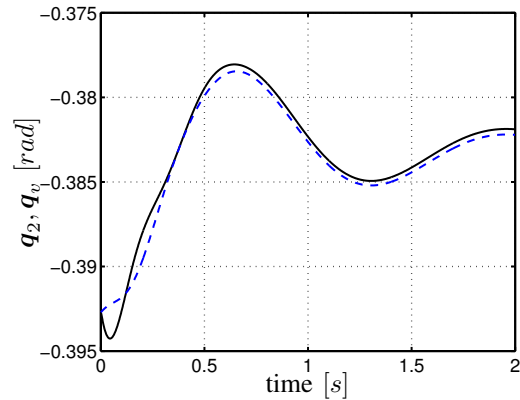


Fig. 12. Real joint angle \mathbf{q}_2 (black solid) and the virtual joint angle \mathbf{q}_v (blue dashed) computed at the computer C#1 for the controller (20) from Section V for a system with a communication delay of $T_d = 6ms$ and the virtual inertia set to a large value of $1Nm s^2/rad$.

dynamics, even if no instability occurs.

This behavior can also be seen by observing the trajectories for the coordinate \mathbf{q}_2 and the virtual coordinate \mathbf{q}_v . The simulation results of these signals for the case of small ($M_v = 0.1Nm s^2/rad$) and large ($M_v = 1Nm s^2/rad$) virtual inertia are shown in Figure 11 and Figure 12, respectively. In these figures one can observe a similar behavior as for the Cartesian error. In addition one can see that in steady state there is a small difference between \mathbf{q}_2 and \mathbf{q}_v according to the virtual stiffness \mathbf{K}_c and the gravity load on the coordinates \mathbf{q}_2 .

Finally, the simulation result for the controller from Section VI is shown in Figure 13. The advantage of this controller is that the virtual inertia has been eliminated. One can see that the performance is similar to the controller from Section V with small virtual inertia, cf. Figure 9. This can also be seen by observing the real and virtual coordinates \mathbf{q}_2 and \mathbf{q}_v which are shown in Figure 14.

VIII. SUMMARY

In this paper the coordinated Cartesian compliance control of a robot system with distributed control architecture was treated. The wave variables concept has been utilized for handling the communication delays between different sub-systems. In order to interface the basic wave teleoperator with the Cartesian compliance control law a virtual inertia was introduced. Furthermore, in the implementation of the compliance control law one must take the steady state behavior of the wave teleoperator into account. For this, some techniques developed in the realm of flexible joint robot control have been adopted. In a second step it was shown how the virtual inertia can be avoided such that the compliance control law is directly interfaced to the wave teleoperator. As a consequence the desired dynamics is approximated better and also the parametrization of the controller is simpler. In both approaches the closed loop dynamics consists of several passive sub-systems such that also the overall system is passive. This ensures robust interaction with unknown but passive environments. For this in particular the passivity

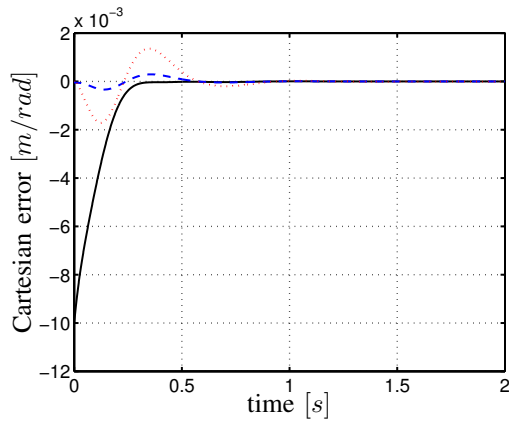


Fig. 13. Cartesian error ($r_d - \bar{f}$) of the controller from Section VI for a system with a communication delay of $T_d = 6ms$. The solid black and dashed blue line show the translational error in x - and y -direction [m], while the dotted red line shows the orientation error [rad].

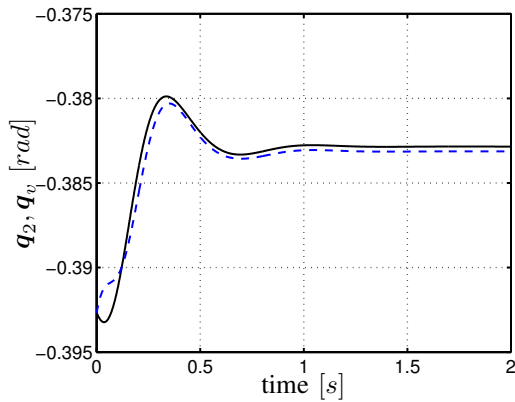


Fig. 14. Real joint angle q_2 (black solid) and the virtual joint angle q_v (blue dashed) computed at the computer C#1 for the controller from Section VI for a system with a communication delay of $T_d = 6ms$.

properties of the wave communication and of the compliance control law have been utilized. Finally, some simple planar simulations have been presented which validate the proposed approach.

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