Roadmap Composition for Multi-Arm Systems Path Planning

Mokhtar Gharbi^{1,2}, Juan Cortés^{1,2}, Thierry Siméon^{1,2}

{mgharbi, jcortes, nic}@laas.fr ¹CNRS; LAAS; 7 avenue du colonel Roche, F-31077 Toulouse, France ²Université de Toulouse; UPS, INSA, INP, ISAE; LAAS; F-31077 Toulouse, France

Abstract— This paper presents a new method for planning motions of multi-arm systems in constrained workspaces, for which state-of-the-art planners behave poorly. The method is based on the decomposition of the system into parts. Compact roadmaps are first computed for each part, and then, a super-graph is constructed by the composition of elementary roadmaps. Results presented for a three-arm system and a model of the complex DLR's Justin robot show a significant performance gain of such a two-stage roadmap construction method with respect to single-stage methods applied to the whole system.

I. INTRODUCTION

Multi-arm robot systems have been developed in diverse fields such as industrial manufacturing [1], medical robotics [2], and humanoid robotics [3]. Such complex high-dof systems may have to perform tasks in constrained workspaces, in which computing feasible paths is a very difficult task.

Robot motion planning has been an active research domain over the past decades [4]. The path planning problem consists in finding a feasible path between two given configurations of a mobile system. Feasible paths have to satisfy intrinsic constraints of the system (e.g. mechanical design constraints, kinematic constraints), as well as constraints that arise from the environment (e.g. collision avoidance). Using the notion of configuration space [5], the problem is reduced to explore the connectivity of the subset of the feasible configurations. Sampling-based planners are able to solve complex problems in high-dimensional spaces with very low computational cost. One of the most popular sampling-based planners is the Probabilistic RoadMap (PRM), introduced in [6] and further developed in many other works (see [7], [8] for a survey). The PRM algorithm has been shown to perform well for a broad class of problems. However, its performance degrades in the presence of narrow passages, which require prohibitively dense roadmaps in order to be captured. A number of variants and extensions have been proposed to alleviate this problem, e.g. biasing sampling around obstacles [9], [10], [11] or towards the medial axis [12], using free-space dilatation [13], [14], visibility-based filtering [15] exploiting search space information [16], or delaying collision detection [17], [18].

Despite the established efficiency of PRM-like planners, the construction of a roadmap enabling to solve constrained problems for multi-arm systems is very expensive because of the high-dimensionality of the configuration-space (typically, around 20 DOF for a torso with two arms), which is

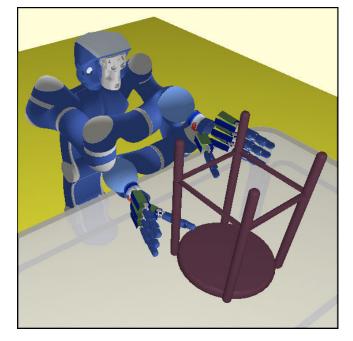


Fig. 1. Example of path planning problem in constrained environments. The robot has to cross its arms for putting the chair upside down.

hardly restricted by self-collision constraints added up to the workspace obstacle constraints. Let us consider the example illustrated in Figure 1. The DLR's Justin robot [3] has to put the chair upside down. For that, it has first to grasp the chair crossing its arms. This grasping motion difficult because both arms have to coordinate for moving in a constrained region of the workspace.

The idea developed in this work consists in decomposing the multi-arm system in a set of sub-systems (Section II) that are treated as different robots for path planning. Several approaches have been proposed for multi-robot path planning. Centralized path planning algorithms [19] perform in the composite configuration-space of all the individual robots. Decoupled planners [20], [21] compute paths for the robots independently, and then coordinate robot paths for solving multi-robot path planning queries. Finally, roadmap composition approaches [22], [23], [24] consist of first creating an elementary roadmap for each robot and then computing a composite roadmap. The roadmap composition is defined as the Cartesian product of the elementary roadmaps. Coordination is implicitly done during the roadmap composition by checking nodes and edges for robot-to-robot collisions. The method presented in Section III is inspired by multi-

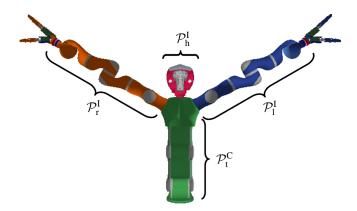


Fig. 2. The decomposition of the humanoid system into elementary parts. The two arms and the head are the "independent" parts and the torso is the "common" one.

robot roadmap composition approaches. In order to avoid combinatorial explosion, elementary roadmaps are computed using PRM-like algorithms that generate compact roadmaps with or without cycles (e.g. PDR [25] or Vis-PRM [15]).

Section IV describes the application of the technique and an empirical performance analysis for planning motions of a three-arm system and of the DLR's Justin robot in a constrained workspace. The results obtained for these systems show the efficiency of the roadmap composition approach compared to path planing directly for the whole system.

II. MODEL AND PARAMETRIZATION

The first step in our approach is the decomposition of the multi-arm system into elementary parts $\mathcal{P}_1...\mathcal{P}_n$. Each part corresponds with a kinematic chain (i.e. a set of joints and bodies). A part \mathcal{P}_i is said to be *independent*, if the change of its configuration does not affect the pose of other system parts. The independent parts are noted \mathcal{P}_i^I . On the contrary, if configuration changes of a part act on the pose of other parts, it is said to be a *common* part, and it is noted \mathcal{P}_i^C . Identifying independent and common parts can be easily done from an analysis of the kinematic diagram of the multi-arm system.

Figure 2 illustrates the different parts of Justin. Each arm is independent from the other. If the value of an arm joint is modified, the change does not affect the position of any other part in the system. However, a change in one of the torso joints changes the pose of the arms and the head. Considering the definitions above, the head is also an independent part. Thus, this system involves three independent parts: the right and the left arms (\mathcal{P}_r^I and \mathcal{P}_l^I respectively), and the head (\mathcal{P}_h^I); and a common one: the torso (\mathcal{P}_t^C). Given the relatively low mobility of the head, it can be considered together with the torso in order to simplify the system decomposition.

Note that, for extension to legged (humanoid) robots, the legs would be considered as common parts since moving a leg generally induces the motion of the rest of the robot for maintaining stability.

III. APPROACH

A. Overview

The method proposed in this paper for planning multiarm robot paths is based on the aforementioned system decomposition into elementary parts. This decomposition permits to split the roadmap construction into two stages. The first stage is to compute a collision-free roadmap \mathcal{R}_i for each sub-system composed by the common parts \mathcal{P}^C and a single independent part \mathcal{P}_i^I . Such roadmaps construction considers self-collisions of the sub-system and collisions with the obstacles in the workspace. Any PRM-like method can be used to generate these roadmaps. However, the use of methods generating compact roadmaps such as Vis-PRM [15] or PDR [25] is preferable in order to limit the size of the composite roadmap, which is defined as the Cartesian product of all the sub-system roadmaps, and whose size may become huge if standard PRM methods are used. The PDR algorithm should be in general the most likely choice because it generates useful cycles required for the roadmap composition stage, while keeping the roadmap size sufficiently small.

The constructed roadmaps are then merged into a composite one, called *Super Graph* (SG), extending the idea initially proposed in [24] for the specific case of multiple car-like robots. Figure 3 illustrates the principle of the *Super Graph* construction for a system involving two independent parts (the circle and the square). For each part, a roadmap is constructed. Then, SG is constructed by the composition of the elementary roadmaps. Each node of SG corresponds to a feasible and compatible placement of the two parts, and each edge corresponds to a feasible motion of one or both parts.

Next subsections explain the two-stages of the *Super Graph* construction. Subsection III-B explains the construction of the elementary roadmaps for each independent sub-system. Subsection III-C explains how the elementary roadmaps are merged together into the *Super Graph*. Finally, path planning queries are solved by searching in SG (Subsection III-D).

B. Constructing independent PRM

The Path Deformation Roadmaps (PDR) algorithm [25] is a suitable method to compute the elementary roadmap for each sub-system composed by the common parts \mathcal{P}^C and a

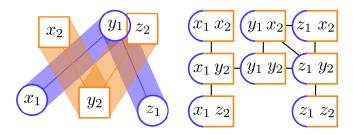


Fig. 3. On the left, elementary roadmaps for a simple system composed by two independent parts (circle and square). The generated *Super Graph* on the right.

single independent part \mathcal{P}_i^I . The PDR is a recent approach to sampling-based path planning with PRM methods. The aim is to compute good quality roadmaps that encode the multiple connectedness of the configuration-space inside small but yet representative graphs, that capture well the different varieties of free paths. The approach relies on a notion of path deformability indicating whether or not a given path can be continuously deformed into another existing one. This method extends the Visibility-PRM technique [15], which computes roadmap trees, to construct compact roadmap graphs by adding paths that are not deformable into existing paths in the roadmap (i.e. they belong to different homotopy classes), or if the path deformation is hard. The deformation from one path into another is considered to be hard when a first-order deformation is not possible. In other words, if it is not possible to simultaneously go through the two paths while maintaining a visibility constraint between the points of each path.

For constructing a PDR, the roadmap is initialized with a tree structure computed with the Visibility-PRM method [15]. This ensures a good coverage of the free space with a limited number of nodes and edges. Then, iteratively, a free configuration q is randomly sampled and the connectivity of the visible portion of the roadmap is tested (see [25] for details). If the visible sub-roadmap is connected, q is rejected. Otherwise, pairs of connected components of the visible sub-roadmap are linked through q. These new paths are tested to be non-redundant with respect to other added cycles. In such case, they are inserted in the roadmap. The algorithm is stopped when a maximum number of successive failures to create a new useful cycle is reached, meaning that the roadmap is sufficiently rich.

C. Merging independent PRM

The Super Graph construction is made by merging the elementary roadmaps. Merging a node x_i from each \mathcal{R}_i creates Super Graph Node X. Two Super Graph Nodes X and Y can be connected via a Super Graph Edge. These two operations are detailed below.

1) Super Graph Nodes: The Super Graph Nodes are created by the composition of elementary nodes x_i in each roadmap \mathcal{R}_i . Figure 4 shows how the merging is done. For the simplest case of a system composed by n independent parts without any common part (Figure 4 left, "Case A"), each x_i is independent from the others. In such case, the elementary roadmaps nodes are directly added up. If there is a common part in the system, two possibilities can be distinguished. In the first case, the configuration of the common parts is the same for all the selected roadmaps nodes (Figure 4 center, "Case B"). In this case, the common parts are kept and the independent parts are merged as in the simplest case. The second possibility is that the common configuration parameters change in the selected roadmaps nodes (Figure 4 right, "Case C"). In this case, the merging consists of creating k Super Graph Nodes (where k is the number of different configurations of \mathcal{P}^{C}) and fusing configurations of the independents parts.

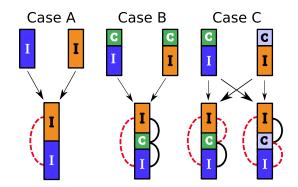


Fig. 4. Three cases for merging roadmaps nodes. The boxes marked "I" represent configurations of independents parts, and boxes marked "C" are configurations of common parts. Collision detection has to be performed between pairs of parts connected by a dotted arc. Plain arcs indicate pairs of parts that have been checked during the elementary roadmap construction.

Each *Super Graph Node* is checked for collision in order to ensure the compatibility of the configurations of the different parts. The collision test needs to be performed only partially, since some collisions have already been checked within the elementary roadmap construction. If the system does not involve common parts, or if common parts hold the same configuration in all the elentary nodes ("Cases A and B"), only collision between the independent parts needs to be checked. However, in the general case ("Case C"), each independent part configuration added up to an elementary node has be checked against the other independent parts, the common parts, and the workspace obstacles. Only the collision-free nodes are kept in SG.

2) Super Graph Edges: Once a node X is created and inserted into SG, its connection to the other Super Graph Nodes Y is computed. To preserve the efficiency of the roadmap construction, and due to the high cost of the edge validation stage, a filter is used for selecting the nodes to be checked for connection. This filter uses the information given by the elementary nodes composing the Super Graph Nodes. X and Y can be connected if and only if their composing nodes, x_i and y_i respectively, are connected in the elementary roadmaps. For example, let us consider a two arm system. X, constructed from the two elementary nodes x_1 and x_2 , and Y, from y_1 and y_2 , are connectable, if :

- $x_1 = y_1$ and x_2 and y_2 are connected in \mathcal{R}_2
- x_1 and y_1 are connected in \mathcal{R}_1 and $x_2 = y_2$
- x_1 and y_1 are connected in \mathcal{R}_1 and x_2 and y_2 are connected in \mathcal{R}_2

A possible strategy for saving extra computing time is to construct a roadmap tree instead of a graph. In this case, connection tests (using a local planner) are only performed between *Super Graph Nodes* belonging to different connected component of SG. If we assume that the manipulators are not subject to differential constraints, a straightforward linear interpolation can be used as local planner. Like for the *Super Graph Nodes*, validating *Super Graph Edges* only requires to test collisions between pairs of parts and with workspace obstacles that have not been checked when computing the edges of the elementary roadmaps. A *Super*

Graph Edge is added to the Super Graph if it is collision free. Otherwise, the elementary nodes x_i and y_i are tagged for possible later use (see next subsection).

D. Solving path planning queries

Solving a path planning query consists of adding the start and goal *Super Graph Nodes* S and G to SG, and searching for a path in this roadmap. If S and G are in the same connected component, the query is directly solved. Otherwise, the *Super Graph* is enrichment in order to generate other possible paths, or to determine that the query is (probabilistically) not solvable.

Several steps are performed for enriching SG. The first one consists in decomposing the start and goal configurations into configurations of the elementary sub-systems. The connection of the resulting nodes s_i and g_i to the corresponding elementary roadmaps \mathcal{R}_i is tested. If s_i and g_i are in different connected components of \mathcal{R}_i , the elementary roadmap is enriched by further iterating the basic algorithm explained in Section III-B. Note that a failure for solving the path planning query can rise at this stage if a stop condition is reached before connecting s_i and q_i . The newly added nodes are merged with nodes in the other elementary roadmaps and added to the Super Graph as explained in the Section III-C. However, S and G maybe disconnected even if the all the elementary nodes s_i and g_i are connected in their respective \mathcal{R}_i . In this case, several strategies can be used to enrich \mathcal{SG} . The basic one consists of further iterating the elementary roadmap construction and merging stages. Using a smarter strategy, the standard elementary roadmap construction is replaced by a method that samples new elementary nodes x_i and tries connections with nodes in the corresponding \mathcal{R}_i that have been tagged during previous Super Graph Edge validation tests. The goal of this strategy is to construct cycles to avoid collisions raised in the roadmap composition stage. Both strategies can be combined and iterated until a solution path is found, or a stop condition is reached (e.g. a roadmap size limit is reached).

IV. RESULTS

This section presents an empirical performance analysis of the proposed method on two multi-arm systems. The first system is composed by three kinematically independent manipulators, and the second one is a model of the robot Justin from DLR, whose decomposition in elementary subsystems involves common parts. The aim of this analysis is two-fold. First, to compare the performance of the roadmap composition approach with respect to a centralized method that directly constructs a roadmap for the whole robot system. And second, to analyze the influence of the method used to construct the elementary roadmaps on the global performance of the *Super Graph* planner.

For each system, we defined path planning queries of different difficulty. Path planning difficulty increases because of motion constraints imposed by workspace obstacles, as well as by the need of coordinated arm motions. Six algorithms were tested for each path planning problem. Three of them

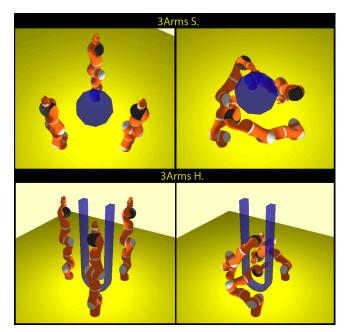


Fig. 5. Two path planning problems for a multi-arms system composed by three Light Weight Robot III arms. "3Arms S." represents a relatively simple problems, and "3Arms H." is a more difficult one. The start configurations are on the left, the goal on the right.

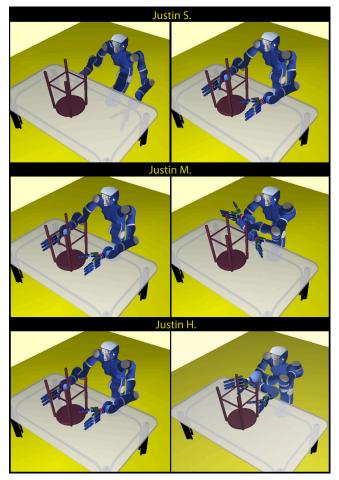


Fig. 6. Start and goal configurations of path planning queries with three difficulty levels for Justin.

TABLE I
NUMERICAL RESULTS

Problem	PDR		\mathcal{SG} PDR		Vis-PRM		\mathcal{SG} Vis-PRM		PRM		\mathcal{SG} PRM	
	n _{nodes}	T (sec)	n _{nodes}	T (sec)	n _{nodes}	T (sec)	n _{nodes}	T (sec)	n _{nodes}	T (sec)	n _{nodes}	T (sec)
3Arms S.	31	13.3	44	2.6	30	3.2	24	0.4	180	2.6	44	0.5
3Arms H.	247	165.8	174.8	11.4	229	130.7	63	2.4	20512	701	2415	17.8
Justin S.	82	23.6	118	2.6	72	18.4	99	1.0	1624	14.9	1719	10.7
Justin M.	161	112.14	258	4.3	158	90.9	223	1.9	8673	202.4	32277	2082
Justin H.	-	> 2h	7269	173.8	-	> 2h	6494	101.1	-	> 2h	-	> 2h

- PDR, Vis-PRM and PRM - compute roadmaps for the whole system. The three others - SG PDR, SG Vis-PRM and SG PRM - apply the presented roadmap composition approach using PDR, Vis-PRM and PRM algorithms to compute the elementary roadmaps. The test consisted of incrementally computing a roadmap until the solution to a given query was found. Obviously, roadmaps able to solve queries of a difficulty level can also solve queries of a lower difficulty one. All the algorithms were implemented into the path planning software *Move3D* [26]. The experiments reported below have been averaged over 20 runs of the planner. Computing time corresponds to a Dual-Core AMD Opteron processor 2222 at 3.0 GHz.

Figure 5 shows a multi-arm system composed by three Light Weight Robot III arms [27], [28], developed at DLR and currently commercialized by Kuka Robotics. The decomposition of this system yields three kinematically independent parts, each one corresponding with one of the 7 DOF arms. Two path planning problems are represented in the figure. In problem "3Arms S.", the three manipulators have to move their end-effector toward three distant points on the surface of a sphere. This motion requires little coordination of the arms. However, in problem "3Arms H.", the three arms need to coordinate for avoiding collisions while moving inside the U-shaped obstacle.

Figure 6 illustrates three path planning queries for Justin [3] in the same scenario. The robot is composed of two 7 DOF DLR-Lightweight-Robot-III arms [27] mounted on a 3 DOF torso. Justin also holds two four-fingered DLRHand-II hands [29] and a head with a 3 DOF neck. Disregarding the hands and the neck joints, which are considered to be fixed in our experiments, Justin involves 17 DOF. As explained in Section II, this robot can be decomposed into three parts: the arms (with fixed hands) are independent parts, and the torso (with the head) is the common part. In query "Justin S.", Justin has to move its arms from under the table to over it. This is a simple query that does not require arm coordination. In contrast, arm coordination is a difficult task for solving query "Justin H.", since Justin has to reach an arduous configurations by totally crossing the arms before grasping the chair. Query "Justin M." is a medium-difficulty query.

Table I displays the computing time and the number of nodes requires to solve the five path planning queries with the six tested algorithms. Note that results to query "Justin H." with algorithms PDR, Vis-PRM, PRM and SG PRM are

not provided since these planners were unable to compute solution paths in reasonable computing time (< 2 hours). As also indicated in Figure 7, which represents a lower bound of the gain in computing time, the composition-based planners are faster than the centralized methods in all the cases excepting one. The tendency is only inversed when solving query "Justin M." using the basic PRM to construct the elementary roadmaps. The reason for this under-performance is that SG PRM spends a lot of time merging elementary PRMs that contain a large number of nodes. This can be seen in Table II, which provides a break-up of the total computing time into the times required for each stage: elementary roadmaps construction and roadmap composition.

Finally note that the performance of SG PDR and SG Vis-PRM is similar. SG Vis-PRM performs slightly better in terms of computing time. Results in Table II point out that the higher cost for computing the elementary roadmaps with PDR is the main reason for such a slight under-performance of SG PDR. In spite of that, we still suggest the use of PDR for constructing the elementary roadmaps, since the

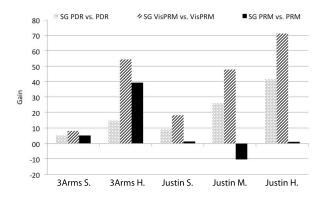


Fig. 7. Performance gain for the composition (\mathcal{SG}) methods against the centralized ones.

TABLE II TIME REPARTITION FOR THE SG construction (sec)

Problem	SG	PDR	SG V	is-PRM	\mathcal{SG} PRM		
Tioblem	Elem	Merge	Elem	Merge	Elem	Merge	
3Arms S.	2.3	0.25	0.4	0.01	0.08	0.4	
3Arms H.	10.3	1.1	2.3	0.02	0.7	17.1	
Justin S.	2.2	0.4	0.6	0.4	0.3	10.4	
Justin M.	3.4	0.9	1.0	0.9	2.3	2080	
Justin H.	94.8	79	44.8	56.3	-	-	

cycles they contain should be in general very useful for the roadmap composition stage. Besides, solution paths provided by SG PDR are generally shorter.

V. CONCLUSION AND FUTURE WORK

We have presented a method for planning multi-arm system motions in constrained workspaces. It is based on the decomposition of the system into kinematically independent parts, which are treated as individual robots in a multi-robot roadmap composition approach. This approach is particularly efficient for manipulation tasks involving several independent manipulators, or for multi-arm systems with a common mobile part having a reasonably small number of DOF. If the system's common part involves a large number of DOF, the benefit due to the two-stage roadmap construction will be reduced since the roadmap composition stage will be more expensive. Nevertheless, the method is still general and can directly be applied to complex multi-arm systems. The results presented in this paper show the computational benefits of the method.

A possible improvement of the method could be achieved by delaying the *Super Graph Edge* validation, which is the most expensive operation. The *Super Graph* could be constructed following the proposed strategy, but running the collision detection test on edges only when needed for solving a particular query, like in the Lazy-PRM algorithm [17].

VI. ACKNOWLEDGEMENTS

The authors thank Christoph Borst and Alin Albu-Schaeffer for providing Justin's models and related information. This work has been supported by the European Community under Contract IST 045359 "PHRIENDS" and the European Community's Seventh Framework Programme FP7/2007-2013 "DEXMART" under grant agreement no. 216239.

REFERENCES

- Y. Yamada, S. Nagamatsu, and Y. Sato, "Development of multi-arm robots for automobile assembly," in *IEEE Int. Conf. Robot. & Autom.*, 1995.
- [2] G. Ballantyne and F. Moll, "The da vinci telerobotic surgical system: the virtual operative field and telepresence surgery," *Surgical Clinics* of North America, vol. 83, no. 6, pp. 1293–1304, 2003.
- [3] C. Ott, O. Eiberger, W. Friedl, B. Bauml, U. Hillenbrand, C. Borst, A. Albu-Schaffer, B. Brunner, H. Hirschmuller, S. Kielhofer, R. Konietschke, M. Suppa, T. Wimbock, F. Zacharias, and G. Hirzinger, "A humanoid two-arm system for dexterous manipulation," in *IEEE-RAS Int. Conf. on Hum. Robot.*, 2006.
- [4] J.-C. Latombe, *Robot Motion Planning*. Boston, MA: Kluwer Academic Publishers, 1991.
- [5] T. Lozano-Pérez, "Spatial planning: A configuration space approach," *IEEE Trans. on Comput.*, vol. 32, pp. 108–120, 1983.
- [6] L. E. Kavraki, P. Svestka, J.-C. Latombe, and M. H. Overmars, "Probabilistic roadmaps for path planning in high-dimensional configuration spaces," *IEEE Trans. on Rob. & Autom.*, vol. 12(4), pp. 566–580, 1996.

- [7] H. Choset, K. M. Lynch, S. Hutchinson, G. Kantor, W. Burgard, L. E. Kavraki, and S. Thrun, *Principles of Robot Motion: Theory, Algorithms, and Implementations.* Cambridge: MIT Press, 2005.
- [8] S. M. LaValle, *Planning Algorithms*. New York: Cambridge University Press, 2006.
- [9] N. M. Amato, O. B. Bayazit, L. K. Dale, C. Jones, and D. Vallejo, "OBPRM: An obstacle-based PRM for 3D workspaces," in *Robotics: The Algorithmic Perspective (WAFR)*, P. Agarwal, L. E. Kavraki, and M. Mason, Eds., 1998.
- [10] V. Boor, M. H. Overmars, and A. F. van der Stappen, "The gaussian sampling strategy for probabilistic roadmap planners," in *IEEE Int. Conf. Robot. & Autom.*, 1999.
- [11] D. Hsu, "The bridge test for sampling narrow passages with probabilistic roadmap planners," in *IEEE Int. Conf. Robot. & Autom.*, 2003.
- [12] S. Wilmarth, N. M. Amato, and P. Stiller, "MAPRM: A probabilistic roadmap planner with sampling on the medial axis of the free space," in *IEEE Int. Conf. Robot. & Autom.*, 1999.
- [13] D. Hsu, H. Cheng, and J.-C. Latombe, "Multi-level free-space dilation for sampling narrow passages in PRM planning," in *IEEE Int. Conf. Robot. & Autom.*, 2006.
- [14] M. Saha, J.-C. Latombe, Y.-C. Chang, and F. Prinz, "Finding narrow passages with probabilistic roadmaps: The small-step retraction method," *Auton. Robots*, vol. 19, no. 3, pp. 301–319, 2005.
- [15] T. Siméon, J.-P. Laumond, and C. Nissoux, "Visibility-based probabilistic roadmaps for motion planning," *Advanced Robotics Journal*, vol. 14(6), pp. 477–494, 2000.
- [16] B. Burns and O. Brock, "Toward optimal configuration space sampling," in *Robotics: Science and Systems*, 2005.
- [17] R. Bohlin and L. E. Kavraki, "Path planning using lazy PRM," in *IEEE Int. Conf. Robot. & Autom.*, 2000.
- [18] G. Sánchez and J.-C. Latombe, "On delaying collision checking in PRM planning - application to multi-robot coordination," *Int. J. of Robot. Res.*, vol. 21(1), pp. 5–26, 2002.
- [19] J. Barraquand, B. Langlois, and J.-C. Latombe, "Numerical potential field techniques for robot path planning," *IEEE Tran. on Syst., man* and Cyber, vol. 22, no. 2, pp. 224–241, 1992.
- [20] M. Erdmann and T. Lozano-Pérez, "On multiple moving objects," in IEEE Int. Conf. Robot. & Autom., 1986.
- [21] R. Alami, F. Robert, F. Ingrand, and S. Suzuki, "Multi-robot cooperation through incremental plan-merging," in *IEEE Int. Conf. Robot. & Autom.*, 1995.
- [22] T. Shibata and T. Fukuda, "Coordinative behavior by genetic algorithm and fuzzy in evolutionary multi-agent system," in *IEEE Int. Conf. Robot. & Autom.*, 1993.
- [23] S. M. LaValle and S. A. Hutchinson, "Optimal motion planning for multiple robots having independent goals," *IEEE Int. Conf. Robot. & Autom.*, 1996.
- [24] P. Svestka, "Robot motion planning using probabilistic roadmaps," Ph.D. dissertation, Universiteit Utrecht, 1997.
- [25] L. Jaillet and T. Siméon, "Path deformation roadmaps: Compact graphs with useful cycles for motion planning," *Int. J. of Robot. Res.*, vol. 27, no. 11-12, pp. 1175–1188, 2008.
- [26] T. Siméon, J.-P. Laumond, and F. Lamiraux, "Move3d: a generic platform for path planning," *IEEE Int. Symp. on Ass. and Task Plan.*, pp. 25–30, 2001.
- [27] G. Hirzinger, N. Sporer, A. Albu-Schäffer, M. Hähnle, R. Krenn, A. Pascucci, and M. Schedl, "DIr's torque-controlled light weight robot iii - are we reaching the technological limits now?" in *IEEE Int. Conf. Robot. & Autom.*, 2002.
- [28] A. Albu-Schäffer, S. Haddadin, C. Ott, A. Stemmer, T. Wimbock, and G. Hirzinger, "The DLR lightweight robot: design and control concepts for robots in human environments," *Industrial Robot: An International Journal*, vol. 34, no. 5, pp. 376 – 385, 2007.
- [29] J. Butterfaß, M. Grebenstein, H. Liu, and G. Hirzinger, "DIr-hand ii next generation of a dextrous robot hand," in *IEEE Int. Conf. Robot.* & Autom., 2001.