# Unit Commitment Using Particle Swarm-Based-Simulated Annealing Optimization Approach

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*Abstract* – In this paper, a new approach based on hybrid Particle Swarm-Based-Simulated Annealing Optimization (PSO-B-SA) for solving thermal unit commitment (UC) problems is proposed. The PSO-B-SA presented in this paper solves the two sub-problems simultaneously and independently; unit-scheduled problem that determines on/off status of units and the economic dispatch problem for production amount of generating units. Problem formulation of UC is defined as minimization of total objective function while satisfying all the associated constraints such as minimum up and down time, production limits and the required demand and spinning reserve. Simulation results show that the proposed approach can outperform the other solutions.

#### I. INTRODUCTION

Unit commitment (UC) is the problem of scheduling of generating units over a given time period so that the total operational cost is minimized and all operational constraints are satisfied [1]. UC involves two decision processes; First, the "unit scheduling" that determines on/off status of generating units in each hour of planning horizon subject to system capacity requirements, including the spinning reserve and the constrained on start-up and shut-down of units. Second, the "economic dispatch" decision involves the allocation of the system demand and reserve capacity among the operating units in each specified hour.

Mathematically, UC is a nonconvex, nonlinear, largescale, mixed-integer optimization problem with a great number of 0-1 scheduling variables, continuous and discrete control variables, and a series of prevailing equality and inequality constraints [1]. The global optimal solution can be obtained by complete enumeration, which is not applicable to large power systems due to its excessive computational time requirements. Therefore, research interest, have been focused on efficient, near optimal solutions. Up to now many methods have been developed for solving UC problems such as priority list methods [2], [3], integer programming [4], [5], dynamic programming [6]-[11], mixed-integer programming [12], branch-and-bound methods [13], and Lagrangian relaxation (LR) methods [14], [15]. Priority list method is simple and very fast, but gives schedules with relatively high operation cost. Dynamic programming methods are flexible but are computationally expensive. Branch-and-bound method uses a linear function to represent the fuel consumption and time-dependent start cost and obtains the required lower and upper bounds. However this method has the danger of a deficiency of storage capacity and increasing the calculation time enormously as being a large scale problem. The integer and mixed-integer methods adopt linear programming techniques to solve and check for an integer solution. These methods have only been applied to small UC problems and have required major assumptions that limit the solution space. The LR method concentrates on finding an appropriate coordination technique for generating feasible primal solutions, while minimizing the duality gap. The main problem with the LR methods is the difficulty encountered in obtaining feasible solutions.

In this paper, we combined the two optimization methods for solving the UC problems; Particle Swarm Optimization and Simulated Annealing. In [16] it is shown that in solving the optimization problem, the PSO might have deficiency in finding the global solution and get trapped in local minima. So the idea was to combine the PSO with SA in order to enhance the performance of algorithm for finding the optimal solution [16].

The paper is organized as follows; A brief description of the proposed method is presented in Section II. The UC formulation is given in Section III. Section IV presents a detailed explanation of PSO-B-SA approach for UC problem. Numerical results for ten unit system are presented in Section V. Finally, Section VI concludes the paper.

#### II. PARTICLE SWARM-BASED-SIMULATED ANNEALING

## A. Particle Swarm Optimization

Assuming that the search space is D-dimensional, the i-th particle of the swarm is represented by the D-dimensional vector  $X_i = (x_{i1}, x_{i2}, ..., x_{id})$  and the best particle in the swarm, i.e. the particle with the smallest function value, is denoted by the index g ( $p_g$ ). The best previous position of the i-th particle is recorded and represented as  $P_i = (p_{i1}, p_{i2}, ..., p_{id})$ , while the position change (velocity) of the i-th particle is represented as  $V_i = (v_{i1}, v_{i2}, ..., v_{id})$ , which is clamped to a maximum velocity  $V_{max} = (v_{max1}, v_{max2}, ..., v_{maxd})$  specified by the user. Following this notation, the particles are manipulated according to the following equations

$$v_{id}^{(t+1)} = wv_{id}^{(t)} + c_1 rand(.)(p_{id} - x_{id}) + c_2 rand(.)(p_{ud} - x_{id})$$
(1)

$$x_{id}^{(t+1)} = x_{id}^{(t)} + v_{id}^{(t+1)}$$
(2)

where w can be expressed by the inertia weights approach,

 $c_1$  and  $c_2$  are the acceleration constants which influence the convergence speed of each particle, and rand(.) is a random number in the range of [0,1]. For equation (1), the first part represents the inertia of the previous velocity, the second part is the "cognition" part which represents the private thinking by itself, and the third part is the "social" part which represents the cooperation among the particles. If the summation in (1) would cause the velocity  $v_{id}$  on that dimension to exceed  $v_{maxd}$ , then  $v_{id}$  is limited to  $v_{maxd}$ .  $V_{max}$  determines the resolution with which regions between the present position and the target position are searched. If  $V_{max}$  is too large, the particles might fly the past good solutions. If  $V_{max}$  is too small, the particles may not explore sufficiently beyond local solutions. In many experiences with PSO,  $V_{max}$  is often set to maximum dynamic range of the variables on each dimension. The constants  $c_1$  and  $c_2$ represent the weighting of the stochastic acceleration terms that pull each particle toward  $p_i$  and  $p_g$  positions. Low values allow particles to roam far from the target regions before being tugged back. On the other hand, high values result in abrupt movement toward, or past, the target regions. Hence, the acceleration constants  $c_1$  and  $c_2$  are often set to be 2.0 according to the past experiences. Suitable selection of inertia weight w provides a balance between global and local explorations, thus requiring less iterations on average to find a sufficiently optimal solution. As originally developed, w often decreases linearly from about 0.9 to 0.4 during a run. In general, the inertia weight w is set according to the following equation

$$w = w_{\max} - \frac{w_{\max} - w_{\min}}{iter_{\max}}.iter$$
(3)

where *iter*<sub>max</sub> represents the maximum number of iterations, and *iter* is the current number of iterations or generations. Moreover,  $w_{max}$  and  $w_{min}$  are the maximum and minimum weight values, respectively. From the above discussion, it is obvious that PSO resembles, to some extent, the "mutation" operator of Genetic Algorithms through the position update equations (1) and (2). However, it should be noted that in PSO, the "mutation" operator is guided by the particle's own "flying" experience and benefits from the swarm's "flying" experience. In other words, PSO is considered as performing mutation with a "*conscience*" as pointed out by Eberhart and Shi [17].

#### B. Binary Particle Swarm Optimization (BPSO)[18]

In binary particle swarm,  $X_i$  and  $P_i$  can only take on values of 0 or 1. The velocity  $V_i$  will determine a probability threshold. If  $V_i$  is higher, the individual is more likely to choose 1, but lower values favor the 0 choice. Such a threshold needs to stay in the range [0.0,1.0]. One straightforward function for accomplishing this is common

in neural networks. The function is called the sigmoid function and is defined as follows

$$s(V_i) = \frac{1}{1 + \exp(-V_i)} \tag{4}$$

The function squashes its input into the requisite range and has properties that make it agreeable to be used as a probability threshold. A random number (drawn from a uniform distribution between 0.0 and 1.0) is then generated, whereby  $X_i$  is set to 1, if the random number is less than the value from the sigmoid function, as is illustrated below

If 
$$rand(.) < s(V_i)$$
, Then  $U_i = 1$ , Else  $U_i = 0$ . (5)

In the UC problems,  $U_i$  represents the on or off state of

generator *i*. In order to ensure that there is always some chance of a bit flipping (on and off of generators), a constant  $V_{\text{max}}$  can be set at the start of a trial to limit the range of  $V_i$ . A large  $V_{\text{max}}$  value results in a low frequency of changing state of generator, whereas a small value increases the frequency of on/off of generator. In practice,  $V_{\text{max}}$  is often set to  $\pm 4.0$ , so that there is always at least a good chance that a bit will change the state. This is to limit  $V_i$  so that  $s(V_i)$  does not approach too close to 0.0 or 1.0. In this binary model,  $V_{\text{max}}$  functions are similar to the mutation rates of *GAs*.

### C. The PSO-B-SA

The PSO-B-SA is an optimization algorithm which combines the PSO with the SA. In fact by combining PSO with SA, the strong points of SA can be used in PSO. This is the basic idea of the PSO-B-SA. The PSO-B-SA algorithm's searching process is started from initializing a group of random particles. In this paper, only  $p_g$  which is the leader of the swarm is based on SA, independently from other particles. This algorithm is named as the PSO-B-SA1 [16]. This process evolves through time until the terminating condition is satisfied.

In the process of simulated annealing, the new individuals are generated randomly around the original individuals.

$$present = present + r_1 rand(.) \tag{6}$$

In the above equation, the  $r_1 rand(.)$  is a random number between 0 and 1. Now, to find the global minimum of the following optimizing problem

$$\min f(\mathbf{x}_1, \mathbf{x}_2, \dots, \mathbf{x}_n) \tag{7}$$

s.t. 
$$\mathbf{x}_i \in [a_i, b_i]$$
;  $i = 1, 2, ..., n$ 

the steps taken in the particle swarm-based-simulated annealing optimization is as follows

- (1) Initialize a group of particles (the scale is m), including random position and velocity.
- (2) Evaluate each particle's fitness.
- (3)  $p_g$  is based on SA independently and a new

global best position ( $p_g$ ) is obtained.

- (4) For each particle, compare its fitness and its personal best position ( $p_i$ ). If its fitness is better, replace  $p_i$  with its fitness.
- (5) For each particle, compare its fitness and the global best position  $(p_g)$ . If its fitness is better, then replace  $p_g$  with its fitness.
- (6) Transform each particle's velocity and its position according to the expressions (1) and (2).
- (7) This process evolves through time until the terminating condition is satisfied.

## **III. PROBLEM FORMULATION OF UC**

The problem formulation of a UC problem can be organized as follows:

1. Objective function: the total cost over the entire scheduling period is the sum of fuel cost and start-up cost for all units. Accordingly total production cost for N units over H number of operating hours is

$$TPC = \sum_{h=1}^{H} \sum_{n=1}^{N} [F_i(P_{ih}) + ST_i(1 - U_{i(h-1)}]U_{ih}$$
(8)

Generally, the fuel cost  $F_i(P_{ih})$  is a function of the generator power output. Usually it is expressed as a quadratic polynomial as follows

$$F_i(P_{ih}) = \alpha_i P_{ih}^2 + \beta_i P_{ih} + \gamma_i$$
<sup>(9)</sup>

The generator start up cost depends on the time that the unit has been off prior to start up

$$SC_{i} = \begin{cases} h - \cos t : & MD_{i} \le X_{i}^{off} \le MD_{i} + c - s - hour \\ c - \cos t : & X_{i}^{off} > MD_{i} + c - s - hour \end{cases}$$
(10)

2. Constraints: UC problem has some constraints representing system constraints and generating unit constraints. The overall objective is minimizing *TPC* subject to a number of constraints:

#### A. System Power Balance

In each hour, the total power generated must supply the load demand

$$\sum_{i=1}^{N} P_{ih} U_{ih} = D_h \tag{11}$$

#### B. System Reserve Requirements

The hourly spinning reserve requirements  $R_h$ , must be met

$$\sum_{i=1}^{N} P_{i(\max)} U_{ih} \ge D_h + R_h \tag{12}$$

C. Generation Limits

The unit rated minimum and maximum capacity must not be violated

$$P_{i(\min)} \le P_{ih} \le P_{i(\max)} \tag{13}$$

#### D. Unit Minimum Up/Down Time

The unit up/down time must satisfy the following conditions

$$X_{i}^{on}(t) \ge MU_{i}$$

$$X_{i}^{off}(t) \ge MD_{i}$$

$$(14)$$

where the notification used are

| TPC                           | total production cost;                         |  |  |  |  |  |  |  |
|-------------------------------|--|--|--|--|--|--|--|--|
| Ν                             | number of generators;                          |  |  |  |  |  |  |  |
| H                             | number of hours;                               |  |  |  |  |  |  |  |
| $P_{ih}$                      | generation output of the $i$ th unit at the    |  |  |  |  |  |  |  |
|                               | h th hour;                                     |  |  |  |  |  |  |  |
| $ST_i$                        | start-up cost of the $i$ th unit;              |  |  |  |  |  |  |  |
| ${U}_{\scriptscriptstyle ih}$ | on/off status of the $i$ th unit at the $h$ th |  |  |  |  |  |  |  |
|                               | hour. $U_{ih} = 0$ when off, $U_{ih} = 1$ when |  |  |  |  |  |  |  |
|                               | on;  |  |  |  |  |  |  |  |
| $h - \cos t$                  | i th unit hot start cost;                      |  |  |  |  |  |  |  |
| $c - \cos t$                  | i th unit cold start cost;                     |  |  |  |  |  |  |  |
| c-s-hour                      | cold start time of unit $i$ ;                  |  |  |  |  |  |  |  |
| $D_h$                         | load demand at the $h$ th hour;                |  |  |  |  |  |  |  |
| $R_h$                         | spinning reserve at the $h$ th hour (set to    |  |  |  |  |  |  |  |
|                               | 10% of $D_h$ );                                |  |  |  |  |  |  |  |
| $P_{i(\min)}$                 | minimum generation limit of the $i$ th unit;   |  |  |  |  |  |  |  |
| $P_{i(\max)}$                 | maximum generation limit of the $i$ th unit;   |  |  |  |  |  |  |  |
| $MU_i$                        | minimum up-time of the $i$ th unit;            |  |  |  |  |  |  |  |
| $MD_i$                        | minimum down-time of the $i$ th unit;          |  |  |  |  |  |  |  |
| $X_i^{on}(t)$                 | duration during which the $i$ th unit is       |  |  |  |  |  |  |  |
|                               | continuously on;                               |  |  |  |  |  |  |  |
| $X_{i}^{off}\left(t ight)$    | duration during which the $i$ th unit is       |  |  |  |  |  |  |  |
|                               | continuously off;                              |  |  |  |  |  |  |  |

## IV. PSO-B-SA1 APPROACH TO UC

In [19] the concept of hybrid particle swarm optimization was introduced, so that the economic dispatch and the UC problem are solved independently and simultaneously. Economic dispatch and UC is solved by real valued PSO and binary PSO, respectively. In our approach, we have used the PSO-B-SA1 algorithm [16] for our optimization problem.

The aforementioned steps in subsection C, are applied to this problem. The termination condition is considered as reaching to a specific number of iterations. The generation combination and the associated power output of each online unit , at last iteration , will be announced as an optimal solution.

## A. Representation of Individual Particles

Before using the PSO-B-SA1 algorithm to solve the problem, representation of a particle must be defined. Hence, we define the generators status (ON(T)/OFF(0')) and correspond the power outputs as a sub-particle. There are 24 sub-particles in one day comprising a particle. A particle would display the generators commitment schedule in one day. For example, if there are ten generating units to supply the power to meet the demand in a system, the dimension of an individual is  $24 \times 20$ . When the size of the population is *ps*, then the dimension of the population is equal to  $ps \times 24 \times 20$ .

#### B. Constraints Satisfaction

The demand and reserve constraints are satisfied by penalty functions. In each hour, if committed generation and sum of the power output of each online unit can not meet the reserve and the demand, respectively, we add a penalty function, corresponding to the violated constraints, to the objective function. Consequently the formulation of the objective function (O.F.) can be written as

$$O.F. = TPC + \sum_{h=1}^{n} \left[ \frac{s}{2} [c_1 (D_h - \sum_{n=1}^{N} P_{ih} U_{ih})^2 + c_2 (D_h + R_h - \sum_{i=1}^{N} P_{i(\max)} U_{ih})^2] \right]$$
(15)

where *s* is a penalty factor that is considered as  $s = s_0 + \log(t+1)$ . Also *t* is the number of generation. The value of  $s_0$  must be determined so that the speed and the convergence of solution will be guaranteed. From the experiment a value of 50 for  $s_0$  is selected. In (15),  $c_1$  is set to 1 if a violation to constraint (11) occurs and  $c_2 = 0$  whenever (11) is not violated. Likewise,  $c_2$  is also set to 1 whenever a violation of (12) is detected, and it remains 0 otherwise.

For satisfying the generation limit constraints, the initial power output is generated randomly within the power limits of a generator. After each iteration, if the power output of a generator violates its power limit, we set the power output at the boundary, which is violated.

For satisfying min-up and min-down time, we enforce these constraints to each particle. After updating the position of particles, these constraints are checked. The state of a generator is changed whenever either  $MU_i$  or  $MD_i$  is violated. For example if a generator is committed at hour hand  $X_i^{off}(t)$  is lower than  $MD_i$ , the generator will be kept off-line. It is possible that after this action generation schedule of a particle cannot satisfy the demand. Therefore for evaluating fitness function, penalty functions must added to objective function. Furthermore, this particle might be gbest, so gbest must be revaluated during fitness function calculations.

To increase the speed of algorithm for finding the optimal solution, a set of initial conditions based on priority list is generated so that all constraints will be met. For this purpose, full average production cost of units is calculated, then based on this index units are committed sequentially, until the demand and required spinning reserve of associated hour is satisfied. It should be noted that during this commitment the minimum up/down time of units must be considered. It means that this initial generation satisfies all conditions of the problem, but it is not the optimal solution necessarily.

## V. NUMERICAL RESULTS

The PSO program was developed in MATLAB M-file and the simulation was carried out on a ten generating systems; the data for this is given in Table I and II. According to the experience, the following PSO and SA parameters are used: Population size: 30;

Maximum iterations: 1000;

Dimension: 24×20;

Maximum Velocity (for discrete variables): 4;

Maximum Velocity (for continuous variables):  $P_{i(max)} - P_{i(min)}$ ;

The acceleration constants:  $c_1 = c_2 = 2$ ;

Inertia weight: w = 1;

Annealing schedule: r = 0.9;

Initial temperature:  $T_{in} = 1$ ;

Stopping temperature:  $T_{stop} = 0.0001$ 

Table III shows the best solution found by our proposed method after 100 runs. As shown in Table III, the best cost is 563938. Table IV gives a comparison between PSO-B-SA1 and the several other techniques. In this Table the best TABLE I

DATA FOR THE SYSTEM OF 10 UNITS

|                          | Unit 1 | Unit 2 | Unit 3 | Unit 4 | Unit 5  |
|--------------------------|--------|--------|--------|--------|---------|
| Pmax (MW)                | 455    | 455    | 130    | 130    | 162     |
| Pmin (MW)                | 150    | 150    | 20     | 20     | 25      |
| a (\$/h)                 | 1000   | 970    | 700    | 680    | 450     |
| b (\$/MW h)              | 16.19  | 17.26  | 16.60  | 16.50  | 19.70   |
| c (\$/MW <sup>2</sup> h) | 0.0004 | 0.0003 | 0.002  | 0.0021 | 0.0039  |
|                          | 8      | 1      |        | 1      | 8       |
| min up (h)               | 8      | 8      | 5      | 5      | 6       |
| min down (h)             | 8      | 8      | 5      | 5      | 6       |
| hot start cost (\$)      | 4500   | 5000   | 550    | 560    | 900     |
| Cold start cost (\$)     | 9000   | 10000  | 1100   | 1120   | 1800    |
| Cold start hrs (h)       | 5      | 5      | 4      | 4      | 4       |
| Initial status (h)       | 8      | 8      | -5     | -5     | -6      |
|                          |        |        |        |        |         |
|                          | Unit 6 | Unit 7 | Unit 8 | Unit 9 | Unit 10 |
| Pmax (MW)                | 80     | 85     | 55     | 55     | 55      |
| Pmin (MW)                | 20     | 25     | 10     | 10     | 10      |
| a (\$/h)                 | 370    | 480    | 660    | 665    | 670     |
| b (\$/MW h)              | 22.26  | 27.74  | 25.92  | 27.27  | 27.79   |

| a (\$/h)                 | 370    | 480    | 660    | 665    | 670    |
|--------------------------|--------|--------|--------|--------|--------|
| b (\$/MW h)              | 22.26  | 27.74  | 25.92  | 27.27  | 27.79  |
| c (\$/MW <sup>2</sup> h) | 0.0071 | 0.0007 | 0.0041 | 0.0022 | 0.0017 |
|                          | 2      | 9      | 3      | 2      | 3      |
| min up (h)               | 3      | 3      | 1      | 1      | 1      |
| min down (h)             | 3      | 3      | 1      | 1      | 1      |
| hot start cost (\$)      | 170    | 260    | 30     | 30     | 30     |
| Cold start cost (\$)     | 340    | 520    | 60     | 60     | 60     |
| Cold start hrs (h)       | 2      | 2      | 0      | 0      | 0      |
| Initial status (h)       | -3     | -3     | -1     | -1     | -1     |

average and worst cost for several methods are given. Deterministic methods such as DP and LR have the same values for different runs, so these methods do not have average and worst cost. The average cost for GA was not available. As shown in Table IV, the average cost of PSO-B-SA1 is 564115 and the worst cost is 564985. It should be noted that in this case the best result of HPSO [19] and PSO-B-SA1 do not differ significantly. However, the average and the worst cost of PSO-B-SA1 is much better than the PSO, which implies that the solutions are generally closer to the global optima. From the simulation results, it can be seen that the proposed method has better results than the other techniques in term of total cost. Since the simulations were carried out by different computers, the simulation time is not compared here.

## VI. CONCLUSION

This paper presents a new methodology for solving the UC problems. The proposed algorithm is the combination of particle swarm optimization and simulated annealing methods. A test system consisted of ten units is simulated to demonstrate the effectiveness of the proposed method compared with other approaches. From the numerical results, it can be concluded that the proposed method

provides a cheaper cost than those obtained from other methods.

|      | TABLE II<br>LOAD DEMAND FOR 24 HOURS |      |       |  |  |  |  |  |
|------|--------------------------------------|------|-------|--|--|--|--|--|
| Hour | $D_h$                                | Hour | $D_h$ |  |  |  |  |  |
| 1    | 700                                  | 13   | 1400  |  |  |  |  |  |
| 2    | 750                                  | 14   | 1300  |  |  |  |  |  |
| 3    | 850                                  | 15   | 1200  |  |  |  |  |  |
| 4    | 950                                  | 16   | 1050  |  |  |  |  |  |
| 5    | 1000                                 | 17   | 1000  |  |  |  |  |  |
| 6    | 1100                                 | 18   | 1100  |  |  |  |  |  |
| 7    | 1150                                 | 19   | 1200  |  |  |  |  |  |
| 8    | 1200                                 | 20   | 1400  |  |  |  |  |  |
| 9    | 1300                                 | 21   | 1300  |  |  |  |  |  |
| 10   | 1400                                 | 22   | 1100  |  |  |  |  |  |
| 11   | 1450                                 | 23   | 900   |  |  |  |  |  |
| 12   | 1500                                 | 24   | 800   |  |  |  |  |  |

TABLE III THE BEST SOLUTION OFTHE PSO-B-SA1

| TT    | Load | Unit Number |     |     |     |     |        | Total | Start- |    |    |         |         |
|-------|------|-------------|-----|-----|-----|-----|--------|-------|--------|----|----|---------|---------|
| Hour  | (MW) | 1           | 2   | 3   | 4   | 5   | 6      | 7     | 8      | 9  | 10 | Cost    | up Cost |
| 1     | 700  | 455         | 245 | 0   | 0   | 0   | 0      | 0     | 0      | 0  | 0  | 13683.1 | 0       |
| 2     | 750  | 455         | 295 | 0   | 0   | 0   | 0      | 0     | 0      | 0  | 0  | 14554.5 | 0       |
| 3     | 850  | 455         | 370 | 0   | 0   | 25  | 0      | 0     | 0      | 0  | 0  | 17709.5 | 900     |
| 4     | 950  | 455         | 455 | 0   | 0   | 40  | 0      | 0     | 0      | 0  | 0  | 18597.7 | 0       |
| 5     | 1000 | 455         | 390 | 0   | 130 | 25  | 0      | 0     | 0      | 0  | 0  | 20580   | 560     |
| 6     | 1100 | 455         | 360 | 130 | 130 | 25  | 0      | 0     | 0      | 0  | 0  | 23487   | 1100    |
| 7     | 1150 | 455         | 410 | 130 | 130 | 25  | 0      | 0     | 0      | 0  | 0  | 23262   | 0       |
| 8     | 1200 | 455         | 455 | 130 | 130 | 30  | 0      | 0     | 0      | 0  | 0  | 24150.3 | 0       |
| 9     | 1300 | 455         | 455 | 130 | 130 | 85  | 20     | 25    | 0      | 0  | 0  | 28111.1 | 860     |
| 10    | 1400 | 455         | 455 | 130 | 130 | 162 | 33     | 25    | 10     | 0  | 0  | 30117.6 | 60      |
| 11    | 1450 | 455         | 455 | 130 | 130 | 162 | 73     | 25    | 10     | 10 | 0  | 31976.1 | 60      |
| 12    | 1500 | 455         | 455 | 130 | 130 | 162 | 80     | 25    | 43     | 10 | 10 | 33950.2 | 60      |
| 13    | 1400 | 455         | 455 | 130 | 130 | 162 | 33     | 25    | 10     | 0  | 0  | 30057.6 | 0       |
| 14    | 1300 | 455         | 455 | 130 | 130 | 85  | 20     | 25    | 0      | 0  | 0  | 27251.1 | 0       |
| 15    | 1200 | 455         | 455 | 130 | 130 | 30  | 0      | 0     | 0      | 0  | 0  | 24150.3 | 0       |
| 16    | 1050 | 455         | 310 | 130 | 130 | 25  | 0      | 0     | 0      | 0  | 0  | 21513.7 | 0       |
| 17    | 1000 | 455         | 260 | 130 | 130 | 25  | 0      | 0     | 0      | 0  | 0  | 20641.8 | 0       |
| 18    | 1100 | 455         | 360 | 130 | 130 | 25  | 0      | 0     | 0      | 0  | 0  | 22387   | 0       |
| 19    | 1200 | 455         | 455 | 130 | 130 | 30  | 0      | 0     | 0      | 0  | 0  | 24150.3 | 0       |
| 20    | 1400 | 455         | 455 | 130 | 130 | 162 | 33     | 25    | 10     | 0  | 0  | 30547.6 | 490     |
| 21    | 1300 | 455         | 455 | 130 | 130 | 85  | 20     | 25    | 0      | 0  | 0  | 27251.1 | 0       |
| 22    | 1100 | 455         | 360 | 0   | 0   | 145 | 20     | 25    | 0      | 0  | 0  | 22735.5 | 0       |
| 23    | 900  | 455         | 420 | 0   | 0   | 0   | 20     | 0     | 0      | 0  | 0  | 17645.4 | 0       |
| 24    | 800  | 455         | 345 | 0   | 0   | 0   | 0      | 0     | 0      | 0  | 0  | 15427.4 | 0       |
| Total |      |             |     |     |     |     | 563938 | 4090  |        |    |    |         |         |

| Method     | Total cost |         |        |  |  |  |  |
|------------|------------|---------|--------|--|--|--|--|
| Method     | Best       | Average | Worst  |  |  |  |  |
| BCGA[24]   | 567367     | N/A     | N/A    |  |  |  |  |
| ICGA[24]   | 566404     | N/A     | N/A    |  |  |  |  |
| SA[23]     | 565828     | 565988  | 566260 |  |  |  |  |
| DP[20]     | 565825     | N/A     | N/A    |  |  |  |  |
| LR[20]     | 565825     | N/A     | N/A    |  |  |  |  |
| PSOLR[25]  | 565275     | N/A     | N/A    |  |  |  |  |
| LRGA[22]   | 564800     | N/A     | N/A    |  |  |  |  |
| ACSA[26]   | 564049     | N/A     | N/A    |  |  |  |  |
| EPL[27]    | 563977     | N/A     | N/A    |  |  |  |  |
| ELR[27]    | 563977     | N/A     | N/A    |  |  |  |  |
| UCC-GA[21] | 563977     | N/A     | 565606 |  |  |  |  |
| HPSO[19]   | 563942     | 564772  | 565785 |  |  |  |  |
| PSO-B-SA1  | 563938     | 564115  | 564985 |  |  |  |  |

TABLE IV COMPARISON OF RESULTS

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